

Work F	Permit #	
Work (Order #	
Job#	Activity#	

Vork requester fills out this section.	☐ Standing	Work Permit		<u> </u>
Requester: Don Lynch	Date: 6/4/07	Ext.: 2253	Dept/Div/Group: F	PO/PHENIX
Other Contact person (if different from r	equester): Carter Biggs		Ext.: 7515	
Work Control Coordinator: Don Lynch		Start Date: 6/6/07	Est. End Date: 6/2	29/07
Brief Description of Work: MuTr Chip C	apacitor removal	•	<u> </u>	
Building: 1008	Room: IR	Equipment: MuTr North &		PHENIX techs & MuTr experts
CC, Requester/Designee, Service Provi	der, and ES&H (as necessary) fill o	out this section or attach ana	lysis	
ES&H ANALYSIS				
	None ☐ Activation	Airborne	☐ Contamination	Radiation
Radiation Generating Devices:	Radiography	Moisture Density Gauges	☐Soil Density Gauges	
☐ Special nuclear materials involved	d, notify Isotope Special Materials Gr	oup	☐ Fissionable materials	s involved, notify Laboratory Criticality Officer
Safety Concerns	☐ None	☐ Ergonomics	☐ Transport of Haz/Rad	d Material
☐ Adding/Removing Walls or Roofs		☐ Explosives	☐ Lead*	☐ Penetrating Fire Walls
Adding/Removing Walls of Roots	☐ Corrosive	☐ Flammable		☐ Pressurized Systems
☐ Asbestos*	☐ Cryogenic	☐ Fumes/Mist/Dust*		☐ Rigging/Critical Lift
☐ Beryllium*	☐ Electrical	☐ Heat/Cold Stress	☐ Noise*	☐ Toxic Materials*
☐ Biohazard*	☐ Elevated Work*	☐ Hydraulic	☐ Non-ionizing Radiation	on*
☐ Chemicals*	☐ Excavation	☐ Lasers*	☐ Oxygen Deficiency*	Other
* Does this work require medical clear	ance or surveillance from the Occupa	ational Medicine Clinic? Yes	es 🔀 No	
Environmental Concerns		None Non	☐ Work impacts Enviro	onmental Permit No.
☐ Atmospheric Discharges (rad/non	-rad)	☐ Land Use	Soil	☐ Waste-Mixed
_ ' ' '		_	Activation/contamination	
Chemical or Rad Material Storage	or use	Liquid Discharges	☐ Waste-Clean	☐ Waste-Radioactive
☐ Cesspools (UIC)		Management	☐ Waste-Hazardous	☐ Waste-Regulated Medical
☐ High water/power consumption		Spill potential	☐ Waste-Industrial	☐ Underground Duct/Piping
Waste disposition by:		<u> </u>		Other
Pollution Prevention (P2)/Waste Mir	nimization Opportunity:	None Yes Yes None Yes None None		
FACILITY CONCERNS	None			
	☐ Electrical Noise	Potential to Cause a	False Alarm	☐ Vibrations
Access/Egress Limitations	☐ Impacts Facility Use Agr	reement	☐ Temperature Change	e Other
☐ Configuration Control	☐ Maintenance Work on V		Utility Interruptions	
WORK CONTROLS		·		
Work Practices				
□ None	☐ Exhaust Ventilation		☐ Spill Containment	☐ Security (see Instruction Sheet)
■ Back-up Person/Watch	☐ HP Coverage	Posting/Warning Signs	☐ Time Limitation	☐ Other
Barricades	☐ IH Survey	Scaffolding-requires inspection	☐ Warning Alarm (i.e. "	"high level")
Protective Equipment				
□ None	☐ Ear Plugs	Gloves	☐ Lab Coat	
☐ Coveralls	☐ Ear Muffs	Goggles	Respirator	☐ Safety Harness
	☐ Face Shield	☐ Hard Hat		Safety Other
☐ Disposable Clothing	Face Snield	пати пат	☐ Shoe Covers	Shoes
Permits Required (Permits must be v				
□ None	☐ Cutting/Welding	☐ Impair Fire Protection		
Concrete/Masonry Penetration	☐ Digging/Core Drilling	Rad Work Permit-RW	/P No	
Confined Space Entry	☐ Electrical Working Hot	☐ Other		
Dosimetry/Monitoring	_			
None	☐ Heat Stress Monitor	Real Time Monitor	☐ TLD	
☐ Air Effluent	☐ Noise Survey/Dosimeter	Dosimeter	☐ Waste Characterizati	tion
Ground Water	O ₂ /Combustible Gas	Self-reading Digital Dosimeter	Other Check O2 leve	rel prior to entry
☐ Liquid Effluent	☐ Passive Vapor Monitor	Sorbent Tube/Filter Pump		
Training Requirements (List below s	pecific training requirements)			
Confined Space, CA -Collider User, P	HENIX Awareness			
Based on analysis above, the Walke ratings below:	down Team determines the risk, co	omplexity, and coordination		n all hazard ratings are low, only the following h allowed, there is no need to use back of
ES&H Risk Level:	Low Moderate	e 🔲 High	WCC:	Date:
Complexity Level:		e 🗌 High	Service Provider:	Date:
Work Coordination:		e 🔲 High	Authorization to start	Date:
			(Departmental Sun/WCC	(/Designee)

S	Work Plan (procedures, timing, equipment, and personnel availability need to be addressed): See Attached backup Documentation						
	Special Working Conditions Required: None						
	Operational Limits Imposed: Modification	on work limited to lower octants ea	asily reachable when	standing on lowe	er magnet superstructure	<u> </u>	
	Post Work Testing Required: No		,			-	
	ob Safety Analysis Required: Yes	s 🔀 No		Walkdown Red	uired: X Yes No		
<u> </u>	oz oznacy / manyoro r toquinozir 🗀 i tot						
R	Reviewed by: Primary Reviewer will d hat the hazards and risks that could im	etermine the size of the review tea pact ES&H have been identified a	am and the other sign and will be controlled	natures required to according to BNL	pased on hazards and jo requirements.	b complexi	ty. Primary Reviewer signature means
I	<u> </u>	Name (print)	<u>Signature</u>		Life #		<u>Date</u>
Р	Primary Reviewer						
Е	ES&H Professional						
С	Other						
C	Other C. Pearson						
٧	Vork Control Coordinator	Don Lynch			20146		4/18/07
S	Service Provider						
		Review Done: in series	☐ team				
		-L			1		I .
	ite personnel fill out this section. Note: Signature indicates personnel pe	orforming work have road and und	aratand the hazarda	and parmit requir	omente (including any of	ta ahmanta)	
		enorming work have read and und	erstand the nazards	1		lacriments)	
	ob Supervisor:	Life#:		Contractor Sup	ervisor:	Life#:	
V	Vorkers:	Lile#.		Workers:		LIIE#.	
	W. I						
V	Workers are encouraged to provide feedback on ES&H concerns or on ideas for improved job work flow. Use feedback form or space below.						
Depar	rtmental Job Supervisor, Work Cont	rol Coordinator/Designee					
С	Conditions are appropriate to start work	(Permit has been reviewed, wor	k controls are in place	ce and site is read	ly for job.)		
N	lame:	Signature:	Life#:		Date:	Date:	
	rtmental Job Supervisor, Work Requ		ost Job Review is r	equired. 🗌 Yes	s 🗌 No		
Р	Post Job Review (Fill in names of review	,		T			
N	Name: Signature: Life#: Date:						
N	Name: Signature:			Life#:		Date:	
Worke	er provides feedback.						
٧	Vorker Feedback (use attached sheets) WCM/WCC: Is any feedback require						
b) Workers: Are there better methods	or safer ways to perform this job in	n the future? Ye	s No			
	out: Work Control Coordinator (aut) of work area to work supervisor)	horizing dept.) checks quality of	completed permit	and ensures the	work site is left in an a	cceptable	condition. (WCC can delegate
N	Name: Signature: Life#: Date:						
C	Comments:						

WP#	
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MuTr Chip Capacitor removal

INTRODUCTION

The PHENIX MuTr experts have developed a new technique to safely remove high-voltage surface mount chip capacitors, from anode wire circuit cards - that are a part of the station 3 tracking chambers - mounted to the back wall of the north and south muon magnets. Station 3 North has 10 anode cards per wire plane, 9 cards have 32 capacitors, one card has 29 caps (remaining wires used for calibration pulses). 9X32+29=317X16=5072 (2 wire planes per chamber, 8 chambers) capacitors in Station 3 North.

The process involves the use of a modified 30 watt soldering iron that has a custom tip attached (see attached photos). The soldering iron tip slips over the HV-cap, once heat is applied the capacitor becomes loose and can be easily removed. Only capacitors in octants which are accessible without internal scaffolding, ladders or other supplemental means (i.e. only capacitors which can be easily reached when standing on the base super structure) will be removed under this permit. (Note: during future maintenance shutdowns access to capacitors using scaffolding or other structural means of safe working at heights within the north and south muon magnets are likely to be utilized to perform similar tasks. These efforts shall be defined and planned separately and documented under a separate work permit.)

MMN MuTr Capacitor Removal Procedure

The following operations will take place during a **restricted access** period for designated for experimental access to the PHENIX IR. It is estimated that the entire procedure will take less than 8 hours.

- 1. Prior to any IR entry, all PHENIX magnets will be ramped down and locked out. *PHENIX WCC will apply lock to PHENIX lock box. MMN Power supply will be LOTO'd by C-A*
- 2. Prior to entry into the MMN C-A safety shall be contacted, when he arrives to sample the internal MMN atmosphere, the sliding access panel shall be opened to permit sampling and an O2 content of the MMN internal atmosphere shall be sampled and recorded on the attached sheet.
- 3. The C-A confined space safety expert shall determine from the tests whether it is safe to enter the MMN for the purposes stated herein. *In no event shall anyone enter the MMN prior to approval of the C-A confined space monitoring expert.*
- 4. After clearance to enter has been, properly trained MuTr experts and/or properly trained PHENIX technicians shall sign the entry log sheet (attached) and may then enter and perform the capacitor removal technique test on a limited number of the capacitors as determined by the MuTr experts.

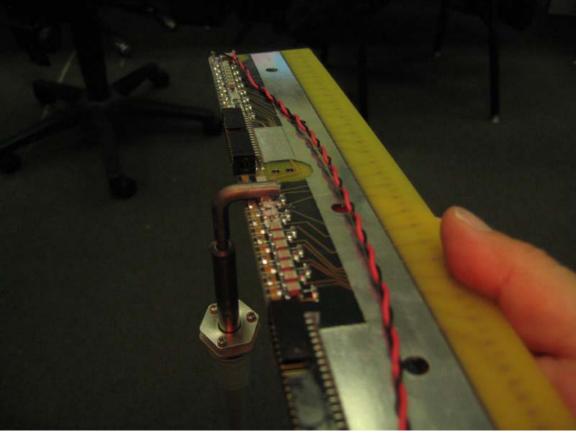
5. During the task HV to the MuTr detector panels will be turned on and off so that the MuTr expert can use a multimeter to detect DC current leaking through the chip capacitors to ground and remove some of the capacitors found to be leaking as described below:

For the MuTr North detector panels, one high voltage line out of an eight channel module feeds "x" number of anode plane circuit cards. In station 3 North there are 10 cards in each of two anode planes. Each card has two muti-pin anode connectors on it - they were designed to enable readout of pulses on anode wires. This connector is coupled through a high voltage chip capacitor on this board. The procedure is to connect a cable to this multi-pin connector and look for DC voltage leaking through the capacitor to ground. The low levels of current being seen on the monitor in the control room are of the order of 10 - 50 micro amps at 1,800 volts. With the mating connector made up there are 16 channels that can be looked at with the use of a multi-meter and the channel that has a small DC voltage leaking through is found.

Next step is to remove the corresponding capacitor. Turn off the high voltage. Using the special soldering pencil, place it over a capacitor let it heat up for about 15 - 20 seconds - you should be able to feel it becoming loose from the circuit board - remove the capacitor. Turn the high voltage back on and monitor the current. If the current has returned to a normal level you have found the bad capacitor. Turn off the high voltage. Use a transfer pipet to spread a small amount of conformal coating over the area where the capacitor once was.

6. After completion of the tasks all equipment brought into the MMN shall be removed and the MMN access panel closed.







CONFINED SPACE ENTRY CERTIFICATION

Location N N N	N. 4 (ABB)		Date	
Building 1008, IR, Muon Magnet		_:		
Department PO	Divi	SION		
Building		A/Location/Room:		
1008		MMN		
Supervisor/Designee	III, I	VIIVIIV	Life #	
Don Lynch/Carter Biggs			20146/150	639
	PRE-ENTRY QUEST	IONS		
For each item, check "yes" or "no":			YES	NO
Is entry essential to perform work?				
Have all personnel been trained in	confined space entry?			
Are conditions safe to remove utili	ity-hole cover?			
Has opening been guarded?				
Is monitoring equipment calibrated	1 ?			
Has monitoring been performed an	nd recorded below?			
Is GFCI used, if outside or in wet	conditions?			
Is ventilation blown into bottom of	f space? (If required)			
Are personnel instructed to evacua	te upon hazard detection?			
Have all workers reviewed these e	ntry requirements?			
Radiation: If present, RWP may be	e required – review work with ESH Co	ordinator and RCD	Reviewed	
personnel. Evaluate hazards and c	ontrols.			
	SPACE CLASSIFICATION	N QUESTIONS		
	em, check box only if "yes"	Class 2A	Class 2B	Class 2C
Engulfment Hazard Present				
Entrapment Hazard Present				
Electrical Systems:				
 Deenergized 				
 Energized and Working Hot 				
 Energized, but Guarded or not 	t Working Hot			
Mechanical Systems:		n/a		
 Deenergized 				
 Energized and Working Hot 				
 Energized but Guarded or not 				
Other Energized Systems: (e.g., sto	eam, sewage)	n/a		
• Deenergized				
• Energized and Working Hot				
Energized but Guarded or not				
	ce, based upon monitoring, but controll	able by		
Ventilating - Monitor for O ₂ prior		11 1 1 1		
	ce, based upon monitoring, but not cont	rollable by n/a		
ventilating Chamical Sources introduced into	anno 2 (a.g. wolding former galvents)	n/a		_
High Temperature/Pressure Hazard	space? (e.g., welding fumes, solvents)			
•	• • • • • • • • • • • • • • • • • • • •	n/a		
	checked, a Confined Space Permit IS recked, and none in column 2C, a Confi	-	raquirad DHT ac	entinuous
 If any box in column 2B is che monitoring and ventilating AF 		neu space remin 15 NO1	required DU 1 CC	mimuous
	re checked, no additional requirements	annly		
- II omy boxes in column 2A di	Classification eva	11 2		
CLASSIFICATION	Jidaaiii eve			
	I have completed the front and back of th	is Confined Space Entry Certi	fication form and c	classified this
class:2A	space. If the confined space is classified	as a 2C, I will obtain a Confin	ed Space entry per	mit. If the space
CLIND. LI	is Class 2B, continuous monitoring and v	rentilation is required and will	be documented on	this form.
	Supervisor/Designee:	Life #	Date:	

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BNL CONFINED SPACE ENTRY CERTIFICATION

Meter:	Serial #	Calibration Date:
Day of Use Sensor Check □ Yes □ No		
Tested By:		BNL#:

MONITORING RESULTS					
Tested By:		BNL Number:			
Date/ Time	Oxygen % (% O2)	Flammable Gas (% LEL)	Carbon Monoxide (CO ppm)	Hydrogen Sulfide (H2S ppm)	Other:
Pre-Entry Certification test					
Acceptable Reading	19.5 – 23.5 %	< 10 % of LEL	<25 ppm	<10 ppm	

Supplemental sampling record

CLASS 2B CONFINED SPACE ENTRY CERTIFICATION

For Class2B spaces, continuous monitoring is required.

MONITORING RESULTS Tested By: BNL Number: Hydrogen Sulfide Oxygen % Flammable Gas Carbon Monoxide Other: Date/ Time (% O2) (% LEL) (CO ppm) (H2S ppm) Acceptable Reading 19.5 – 23.5 % < 10 % of LEL 25 ppm 10 ppm

Class 2B: Describe Method of Ventilation:		

Muon Magnet Confined Space Entry Certification Sheet

The undersigned certify that they have taken the BNL Confined Space Training, BNL Course # HP-OSH-016, within the last twenty four months, and understand the hazards involved in working in the south and north muon magnets (MMS and MMN).

DATE	SIGNATURE	LIFE/GUEST #